STAR, Bonifaco Echeverria, S. A. P. O. Box 10 Eibar (Spain)

New model of STAR pistol
.25 auto with light alloy frame.
Important instructions for the best performance of the model "CU" pistol

1. All moving parts should be lightly oiled.
2. Clean the barrel and chamber after firing. Built up residue in the chamber can result in misfires due to the cartridge not seating fully in the chamber.
   The barrel and chamber should be cleaned from the breech. Avoid cleaning from the muzzle. Always wipe the exterior of the gun after use, with a slightly oily cloth. This will remove finger marks and protect the finish.
3. Use only standard loads for which the pistol is designed and make sure that the bore is free from obstruction before loading and shooting.
4. Care should be taken to prevent the magazine from being dented or otherwise damaged.

This model is available in the following color combinations:

<table>
<thead>
<tr>
<th>Frame</th>
<th>Slide</th>
<th>CODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black</td>
<td>Black</td>
<td>PAVOB</td>
</tr>
<tr>
<td>Black</td>
<td>Chrome</td>
<td>CROPAV</td>
</tr>
<tr>
<td>RAF Blue</td>
<td>Chrome</td>
<td>CROAZU</td>
</tr>
<tr>
<td>Forest Green</td>
<td>Chrome</td>
<td>CROVER</td>
</tr>
<tr>
<td>Antique Gold</td>
<td>Chrome</td>
<td>CROMOR</td>
</tr>
<tr>
<td>Steel Gray</td>
<td>Chrome</td>
<td>CROGRI</td>
</tr>
</tbody>
</table>

When ordering, please state preferred color combination by CODE.

Numerical and ballistic data of model "CU" cal. .25 automatic pistol

<table>
<thead>
<tr>
<th>Caliber</th>
<th>.25 Auto</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magazine Capacity</td>
<td>rds. 8</td>
</tr>
<tr>
<td>Weight with empty Magazine</td>
<td>oz. 10.25</td>
</tr>
<tr>
<td>Overall Length</td>
<td>in. 4 1/2</td>
</tr>
<tr>
<td>Barrel Length</td>
<td>in. 2 1/2</td>
</tr>
<tr>
<td>Height</td>
<td>in. 3 1/2</td>
</tr>
<tr>
<td>Width at Grip</td>
<td>in. 98</td>
</tr>
<tr>
<td>Number of Grooves</td>
<td>6</td>
</tr>
<tr>
<td>Length of Rifled Section</td>
<td>in. 1.63</td>
</tr>
<tr>
<td>Twist of Rifling (Right-Hand)</td>
<td>in. 12.28</td>
</tr>
<tr>
<td>Width of Grooves</td>
<td>in. 0.088</td>
</tr>
<tr>
<td>Depth of Grooves</td>
<td>in. 0.003</td>
</tr>
<tr>
<td>Outside Dia. of barrel at chamber</td>
<td>in. 0.456</td>
</tr>
<tr>
<td>Outside Dia. of barrel at rifled section</td>
<td>in. 0.329</td>
</tr>
<tr>
<td>Length of Cartridge</td>
<td>in. 0.905</td>
</tr>
<tr>
<td>Weight of Cartridge Case</td>
<td>gsr. 28.5</td>
</tr>
<tr>
<td>Weight of Bullet</td>
<td>gsr. 50</td>
</tr>
<tr>
<td>* Weight of Powder</td>
<td>gsr. .92</td>
</tr>
<tr>
<td>* Muzzle Velocity</td>
<td>f. s. 967</td>
</tr>
<tr>
<td>* Muzzle Energy</td>
<td>ft. lbs. 103</td>
</tr>
<tr>
<td>* Chamber Pressure</td>
<td>tons. sq. in. 7.81</td>
</tr>
<tr>
<td>Penetration in 7/8&quot; Pine Boards</td>
<td>Boards 3</td>
</tr>
</tbody>
</table>

* The figures listed are only for reference and are not to be relied on for handling.
Exploded view of STAR pistol model "CU" cal. .25 auto.

STAR pistol parts for model "CU" Caliber .25 auto.

080101 Frame with Barrel.
080203 Ejector.
080204 Ejector Pin.
080306 Hammer with Strut & Pin.
080309 Hammer Spring.
080310 Hammer Spring Plunger.
080311 Hammer Pin.
080414 Sear.
080415 Sear Pin.
080416 Sear Spring.
080417 Sear Spring Pin.
080519 Trigger.
080520 Trigger Pin.
080521 Trigger Plunger Spring.
080522 Trigger Plunger.
080523 Sear Bar.
080524 Sear Bar Pin.
080628 Magazine Catch.
080629 Magazine Catch Lock.
080630 Magazine Catch Lock Spring.
080636 Safety.

010838 Safety Spring Plunger.
010839 Safety Spring.
011049 Slide Retainer.
011051 Slide Retainer Spring.
081153 Magazine Tube.
081154 Magazine Follower.
081155 Magazine Spring Support.
081156 Magazine Spring.
081157 Magazine Floor Plate.
081158 Magazine Floor Plate Release.
081155 Slide.
011056 Extractor.
011056 Extractor Plunger.
011169 Extractor Plunger Spring.
081170 Firing Pin.
081171 Firing Pin Retaining Pin.
081172 Firing Pin Spring.
081483 Recoil Spring.
081169 Grip, right.
081169 Grip, left.
081169 Grip, Screw.

For replacement parts see the dealer who sold you this gun.
Operating and disassembly instructions for STAR model "CU" caliber .25 automatic pistol.

Description.—This pistol is of the semi-automatic type i.e., the recoil of each shot being utilized to eject the fired shell, cock the hammer and strip another cartridge from the magazine into the chamber.

Loading:

To remove the magazine.—Depress the magazine catch button, which is on the left side of the pistol below the trigger.

To fill the magazine.—Place a cartridge between the lips of the magazine and press it downward so that the base of the cartridge will contact the rear of the magazine. Repeat this operation until eight (8) cartridges have been inserted into the magazine. The cutaway portion on the right side of the magazine permits checking the number of cartridges loaded.

To load the pistol.—Push the loaded magazine into the pistol grip as far as it will go. Grasp the serrations on the rear of the slide between the first finger and thumb. Draw the slide completely backward and allow it to snap forward. The pistol is now cocked and a cartridge is in the chamber, ready for firing.

To fire the pistol.—Hold the pistol in shooting position and press the trigger. The discharge of the cartridge forces the slide backwards extracting the fired cartridge case and cocking the hammer. The forward movement of the slide under the pressure of the recoil spring strips a new cartridge from the magazine and feeds it into the chamber. The pistol is then ready to fire again. This is repeated as rapidly as the trigger is pressed—until the magazine is empty. If a cartridge misfires, recock the hammer with the thumb and again press the trigger.

To use the safety.—A thumb safety is provided which when pushed upwards positively locks the trigger and slide. When the safety is in the downward position and the red signal is visible the pistol is ready to fire.

The Star Model CU pistol has an outside hammer. Actually, this is an additional safety feature since the shooter can tell immediately by sight or touch when the hammer is cocked and the pistol ready for action.

To unload the pistol.—Remove the magazine, if a cartridge remains in the chamber, pull the slide to the rear. This will extract and eject the cartridge. Always do this when you are through shooting and want to put the gun away unloaded.

To disassemble and reassemble the pistol:

1. Remove the magazine.
2. Cock the hammer.
3. Depress the slide release button immediately in front of the safety with the thumb of the right hand and while maintaining pressure on the slide release button, grasp the slide with the left hand and pull the slide approximately a quarter inch to the rear and lift up. The slide will then disengage from the frame. The recoil spring directly under the barrel may also be removed by pulling it straight out.

To reassemble the pistol: Reverse this procedure.